

GELOY™ RESIN HRA222F

REGION EUROPE

DESCRIPTION

PC/ASA flame retardant, excellent weatherability.

TYPICAL PROPERTY VALUES

Revision 20170816

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yld, Type I, 50 mm/min	63	MPa	ASTM D 638
Tensile Stress, brk, Type I, 50 mm/min	56	MPa	ASTM D 638
Tensile Stress, yld, Type I, 5 mm/min	59	MPa	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	66	MPa	ASTM D 638
Tensile Strain, yld, Type I, 50 mm/min	4.3	%	ASTM D 638
Tensile Strain, brk, Type I, 50 mm/min	> 100	%	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	4.2	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	> 100	%	ASTM D 638
Tensile Modulus, 5 mm/min	2590	MPa	ASTM D 638
Tensile Stress, yield, 5 mm/min	62	MPa	ISO 527
Tensile Stress, break, 5 mm/min	51	MPa	ISO 527
Tensile Stress, yield, 50 mm/min	60	MPa	ISO 527
Tensile Stress, break, 50 mm/min	45	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	4.3	%	ISO 527
Tensile Strain, break, 5 mm/min	> 50	%	ISO 527
Tensile Strain, yield, 50 mm/min	4.4	%	ISO 527
Tensile Strain, break, 50 mm/min	> 50	%	ISO 527
Tensile Modulus, 1 mm/min	2520	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	93	MPa	ISO 178
Flexural Modulus, 2 mm/min	2510	MPa	ISO 178
IMPACT			
Izod Impact, notched, 23°C	385	J/m	ASTM D 256
Izod Impact, notched, 0°C	290	J/m	ASTM D 256
Izod Impact, notched 80*10*4 +23°C	17	kJ/m ²	ISO 180/1A
Izod Impact, notched 80*10*4 0°C	12	kJ/m ²	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	9	kJ/m ²	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	15	kJ/m ²	ISO 179/1eA



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THERMAL			
CTE, -30°C to 80°C, flow	6.9E-05	1/°C	ISO 11359-2
CTE, -30°C to 80°C, xflow	7.1E-05	1/°C	ISO 11359-2
CTE, 23°C to 80°C, xflow	7.5E-05	1/°C	ISO 11359-2
Ball Pressure Test, 75°C +/- 2°C	PASSES	-	IEC 60695-10-2
Vicat Softening Temp, Rate A/50	111	°C	ISO 306
Vicat Softening Temp, Rate B/50	102	°C	ISO 306
Vicat Softening Temp, Rate B/120	104	°C	ISO 306
HDT/Be, 0.45MPa Edgew 120*10*4 sp=100mm	99	°C	ISO 75/Be
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	88	°C	ISO 75/Ae
PHYSICAL			
Mold Shrinkage on Tensile Bar, flow (2) (5)	0.4 – 0.6	%	SABIC method
Density	1.17	g/cm³	ISO 1183
Water Absorption, (23°C/sat)	0.6	%	ISO 62
Moisture Absorption (23°C / 50% RH)	0.2	%	ISO 62
Melt Volume Rate, MVR at 260°C/2.16 kg	13	cm³/10 min	ISO 1133
FLAME CHARACTERISTICS			
UL Compliant, 94V-0 Flame Class Rating (3)(4)	2	mm	UL 94 by SABIC-IP
Glow Wire Flammability Index 960°C, passes at	1	mm	IEC 60695-2-12
Oxygen Index (LOI)	29	%	ISO 4589
UV-light, water exposure/immersion	F1	-	UL 746C
INJECTION MOLDING			
Drying Temperature	80 – 90	°C	
Drying Time	2 – 4	hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	230 – 270	°C	
Nozzle Temperature	220 – 260	°C	
Front - Zone 3 Temperature	230 – 270	°C	
Middle - Zone 2 Temperature	220 – 260	°C	
Rear - Zone 1 Temperature	200 – 230	°C	
Hopper Temperature	60 – 80	°C	
Mold Temperature	50 – 70	°C	

DISCLAIMER

The information contained herein may include typical properties of our products or their typical performances when used in certain typical applications. Actual properties of our products, in particular when used in conjunction with any third party material(s) or for any non-typical applications, may differ from typical properties.

It is the customer's responsibility to inspect and test our product(s) in order to satisfy itself as to the suitability of the product(s) for its

